

POLIONE 1600

SR.	PROPERTIES	UNIT	VALUE	TEST METHOD
1	Softening point	°C	150	ASTM D38
2	Penetration	dmm	15-20	ASTM D 5
3	Cold Flexibility	°C	-2 to -5	ASTM D 5147
4	Heat Resistance (@120°C for 2h - 15 min)	Pass	No flow	ASTM D 5147
5	Tensile strength @23 + 2°C			
	Longitudinal	N/5 cm	600	ASTM D 5147
	Transversal		450	
7	Elongation @23 + 2°C	%		ASTM D 5147
	Longitudinal		40	
	Transversal		45	
9	Lap joint Strength	N/5 cm		UEAto M.O.A.T 30
	Longitudinal		600	
	Transversal		450	
10	Tear Strength	N		ASTM D 5147
	Longitudinal		400	
	Transversal		300	
11	Puncture Resistance	N	700	ASTM E 154
	Static		13	UEAto 5.1.9
	Dynamic		13	UEAto 4.4.1
12	Dimensional Stability	%		
	Longitudinal		> 0.6	ASTM D 5147
	Transversal		> 0.6	
13	Resistance to Aging (after 2000 hrs)		No deterioration	ASTM D 4799
14	Water Absorption (@ 25°C for 24 hrs)	%	< 1	ASTM D 5147
15	Water Vapour Transmission	g/m2/24hrs	≤ 0.5	ASTM E 96
16	Resistance to leakage at joints		pass	UEAto

NOTE : THE ABOVE SHOWN TECHNICAL DATA ARE RESULTS OBTAINED IN LABORATORY AND EXTRA DETAILS CAN BE PROVIDED UPON REQUEST. IN ACCORDANCE TO ASTM AND UEAto STANDARDS RESULTS ARE SUBJECTED TO A VARIATION OF 20 % .



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